

594

# THE INVINCIBLE

# IRON MAN



BENDIS • CASELLI • MALEEV • SILVA

*© Disney*

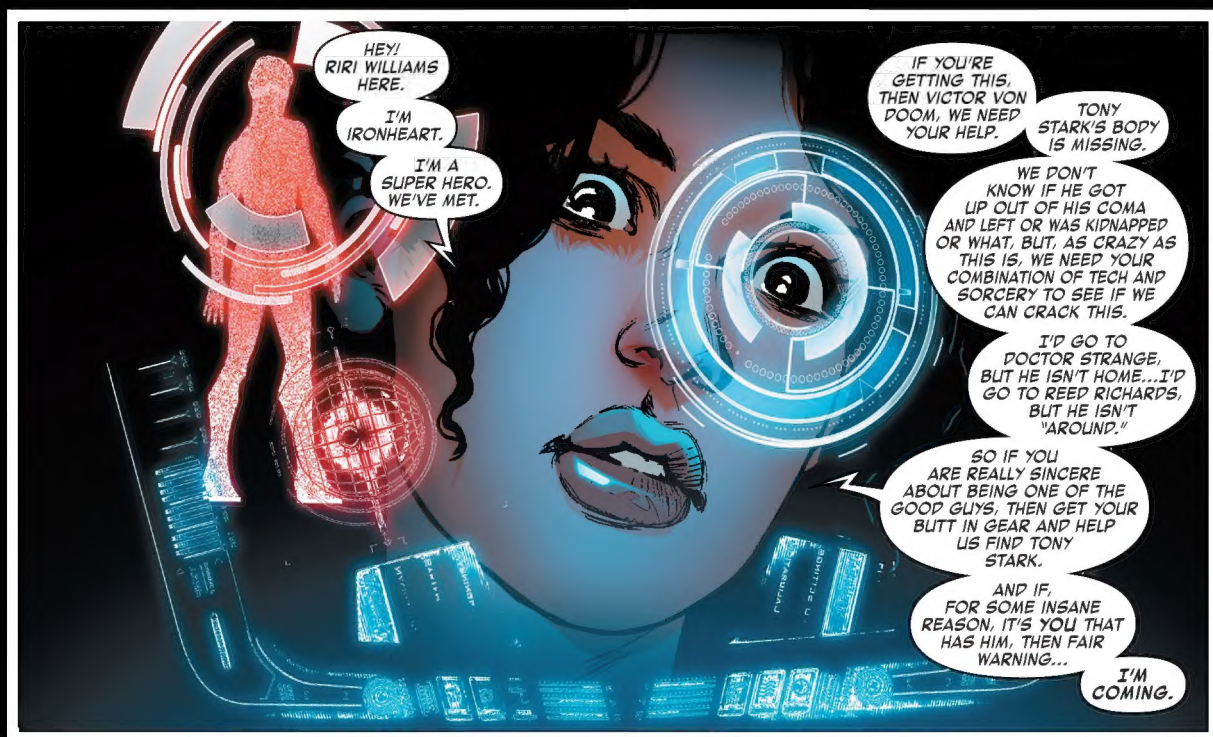


# INVINCIBLE IRON MAN

**BRIAN  
MICHAEL  
BENDIS**  
WRITER

**STEFANO CASELLI  
& ALEX MALEEV**  
ARTISTS

**ISRAEL SILVA  
& ALEX MALEEV**  
COLOR ARTISTS



## THE SEARCH FOR TONY STARK Part Two

VC's CLAYTON COWLES LETTERER & PRODUCTION  
R.B. SILVA & MARTE GRACIA COVER ARTISTS

ALANNA SMITH ASSISTANT EDITOR TOM BREVOORT EDITOR  
AXEL ALONSO EDITOR IN CHIEF JOE QUESADA CHIEF CREATIVE OFFICER  
DAN BUCKLEY PRESIDENT ALAN FINE EXECUTIVE PRODUCER

IRON MAN CREATED BY STAN LEE, LARRY LIEBER, DON HECK AND JACK KIRBY



# STARK INDUSTRIES NEW JERSEY FACILITY.

WELL,  
AMANDA, I MADE  
THE CALL.

WILL  
HE GET THE  
CALL?

MY TONY  
STARK A.I. IS  
LOOKING FOR A  
WAY TO GET IT  
TO HIM.

YOU  
ARE, AREN'T  
YOU?

VICTORVONDOOM@HOTMAIL.COM...  
NO. VICTORVONDOOM@AOL.COM...  
NO. VICTORVONDOOM@ME.COM...  
WAIT!

MUS...  
MOD.JOR@MODDIOVRO7...  
MOD.EM@MODDROTC...  
/TRD .XUR M3T242 8100C3...

UH, NO.

CUTE.

I'M  
ON IT.

WHAT I  
CAN DO IS GO TO  
LATVERIA--

I CAN'T  
BELIEVE TONY'S  
GONE.

AMANDA.

I  
JUST REALLY  
CAN'T.

YOU HAD  
ONE BLOODY  
JOB!

AMANDA...

I'M--I'M  
SORRY!

I AM...

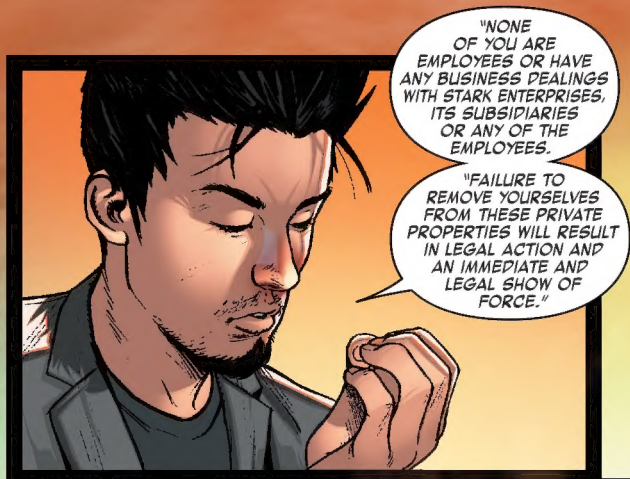
NO ONE  
BLAMES YOU  
FOR BEING  
UPSET.

WE  
HAVE TO FIND  
HIM.

OH, WE  
WILL.

BUT, UH,  
WHERE DID FRIDAY  
GO AND WHO IS  
THAT?













WELL, ANY VEHICLE.

AW, THAT IS COOL.

FOCUS.



HEY! YOU'RE FIGHTING A KID, YOU KNOW!

HEY, I'M A GUN FOR HIRE.

TAKE IT UP WITH THE STARK BOARD.

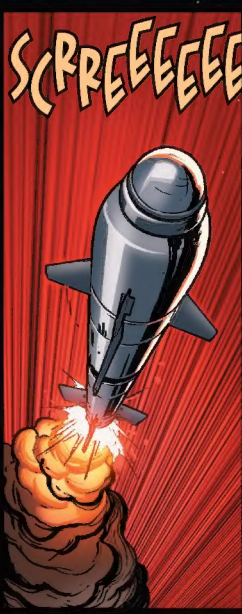


YOU HEAR THAT?  
THE STARK BOARD WANTS YOUR ARMOR.

FASHOOM

WELL, THEY AIN'T GETTING IT.

BUT THE FACT THAT THEY THINK IT'S THEIRS IS GOING TO BE A PROBLEM.



SCREEEEEEEE



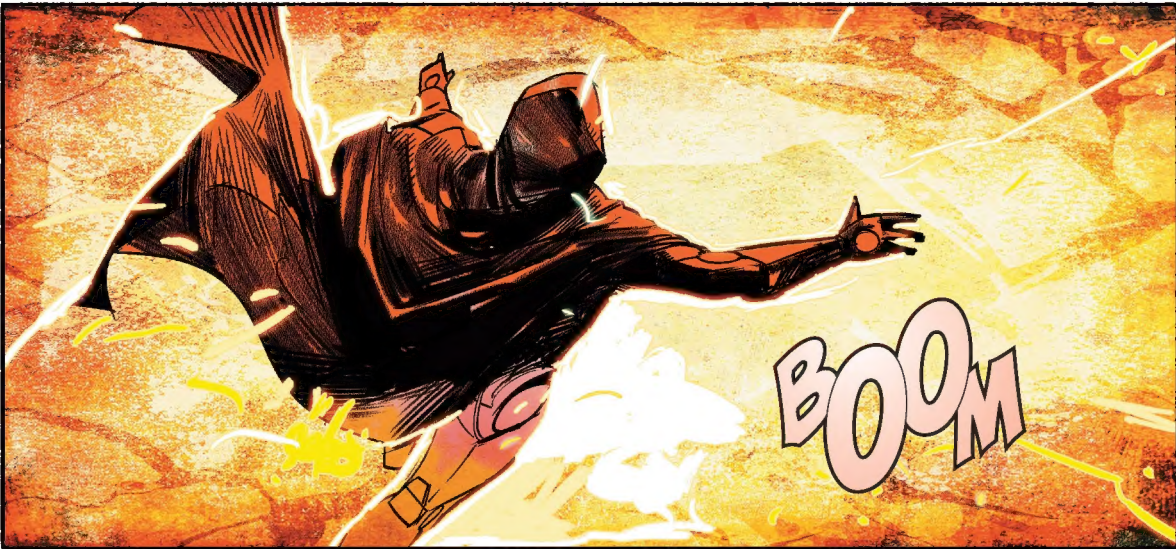
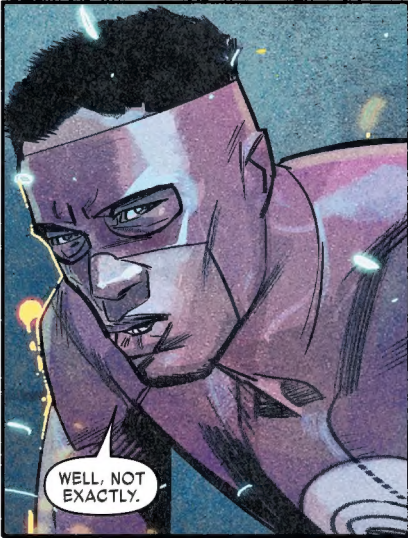
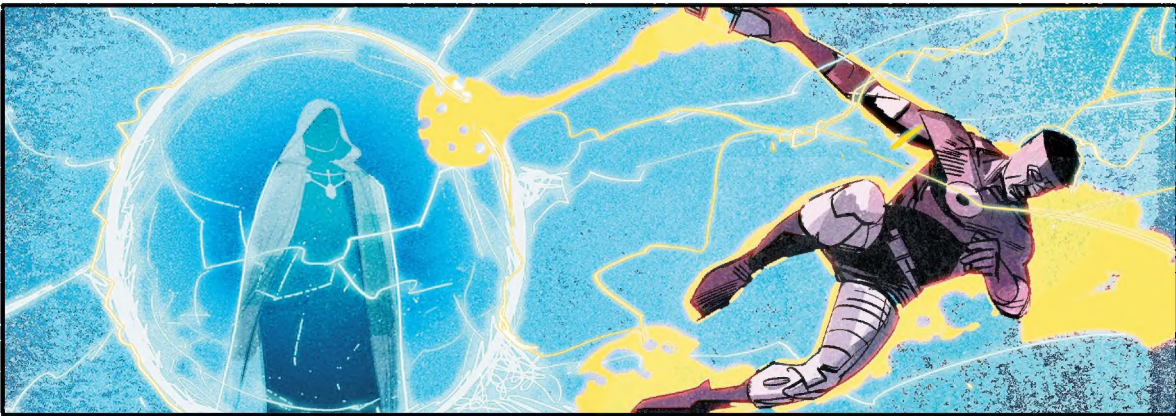
BOOM

WELL-- AAGGH!













YOU SURE  
AS \*\*\*\*  
WEREN'T GOING  
TO GET THE JUMP  
ON US AGAIN,  
POOM.

TIME TO  
PAY THE CHECK,  
YOU SON OF A  
\*\*\*\*.





DAMN!  
HOW DID HE  
SNEAK THESE  
THINGS UP  
ON ME?!

CLOAK.

TONY STARK'S  
CLOAK TECH IS  
THAT GOOD?

IT'S  
OKAY THAT HE  
IS SMARTER  
THAN YOU.

PFFTT!

**BOOM**



I CAN'T  
BELIEVE THE  
STARK INDUSTRIES  
BOARD WOULD USE  
RIGHT NOW TO  
TRY A HOSTILE  
TAKEOVER.

WELL  
THEN, YOU  
SHOULD READ  
MORE.



CAN WE  
OVERRIDE?

NOT WHILE  
THEY'RE UNDER  
HIS CONT--  
INCOMING!

**BOOM**

AGH!



UH...  
POWER!

WORKING  
ON IT.

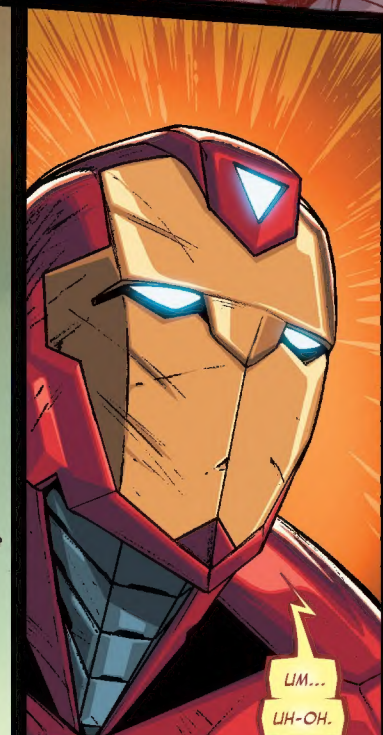
NO  
WOR--

NICE!

OH,  
YOU!

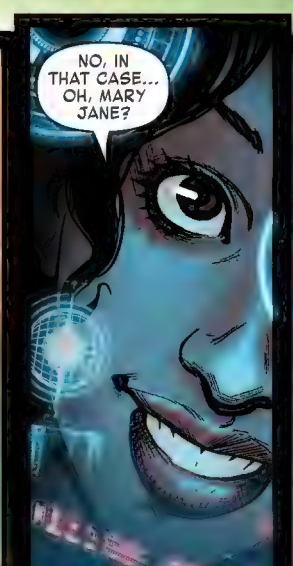
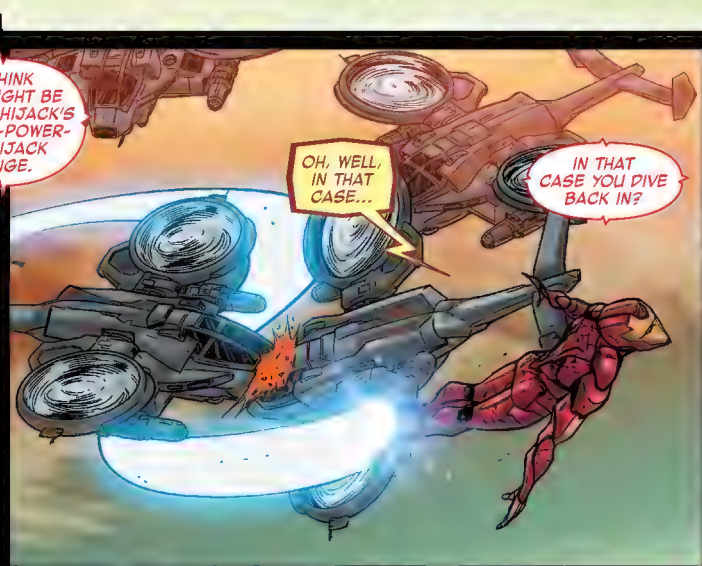
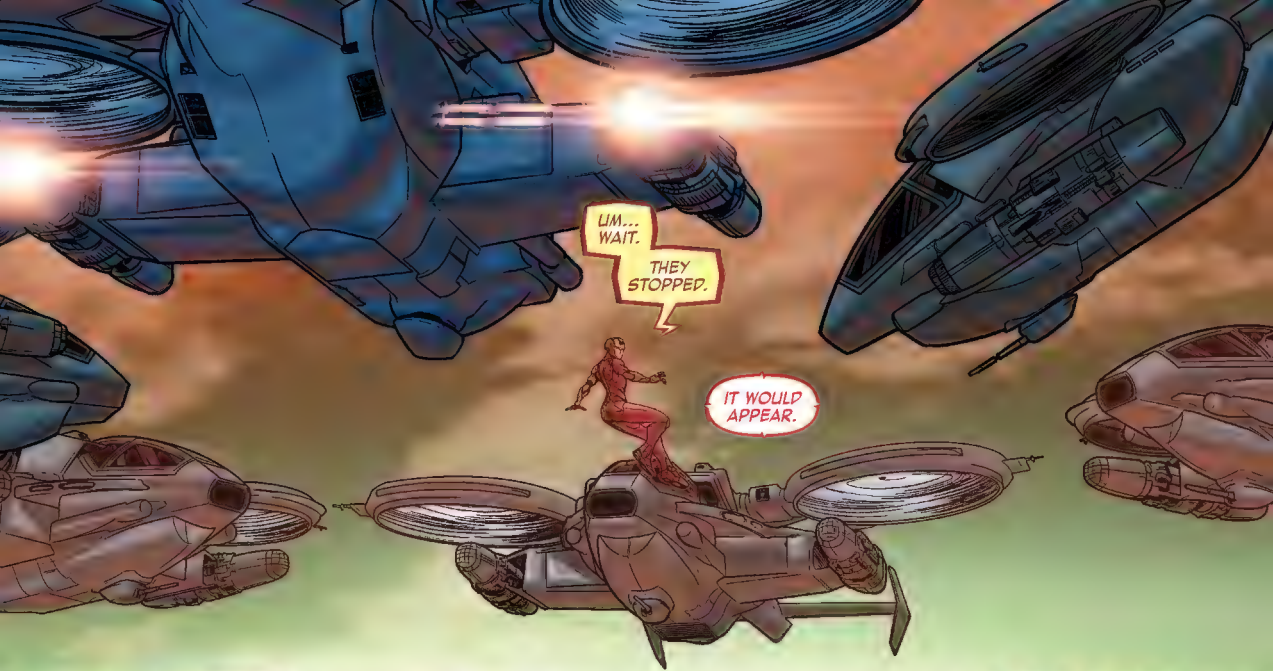


GO  
BLOW UP  
SOME EXPENSIVE  
HELICOPTERS,  
YA CRAZY  
KID.

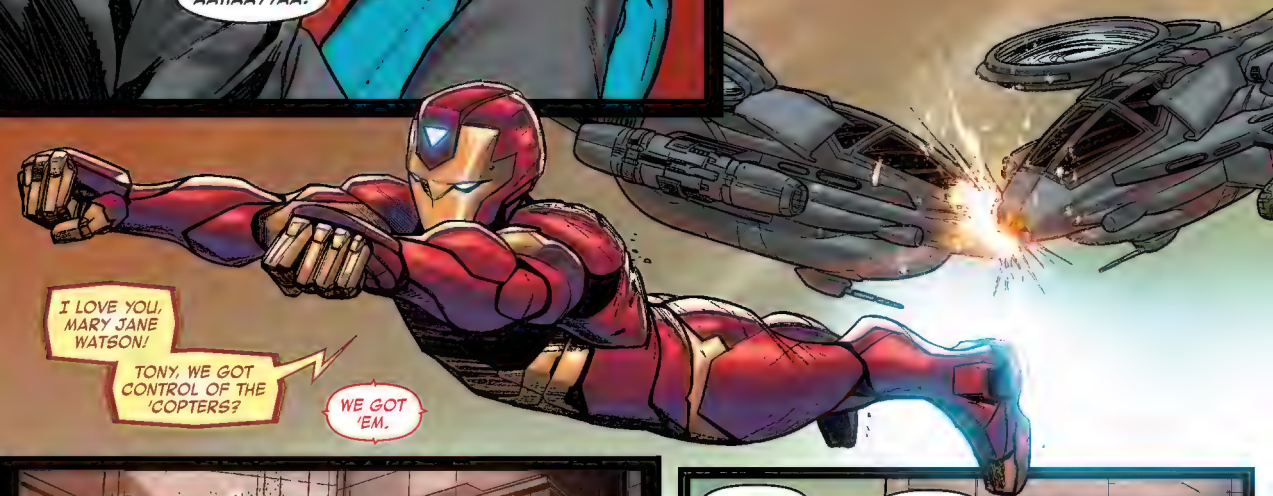


UM...  
UH-OH.

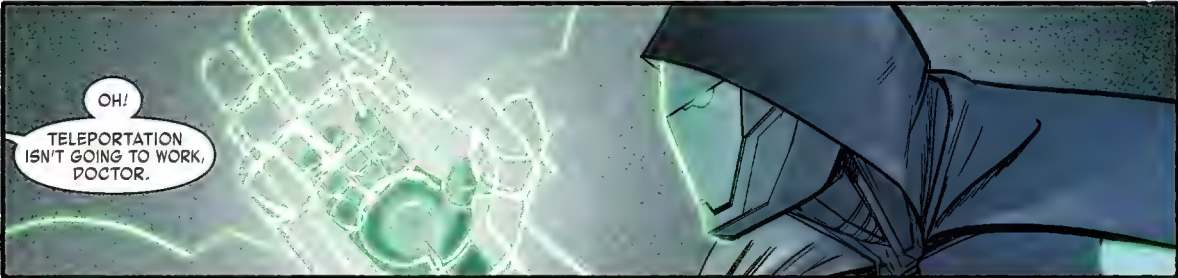




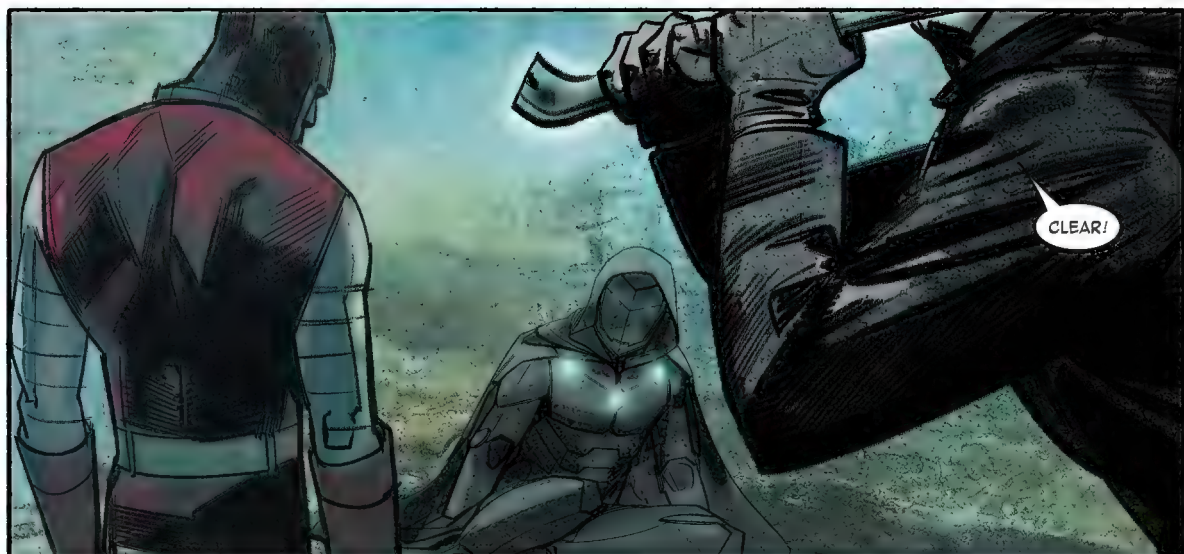




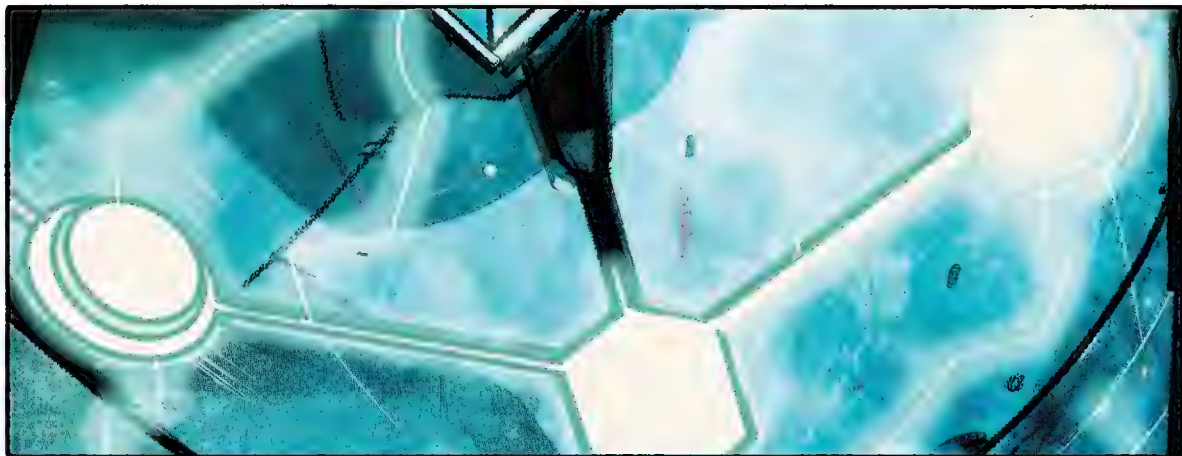
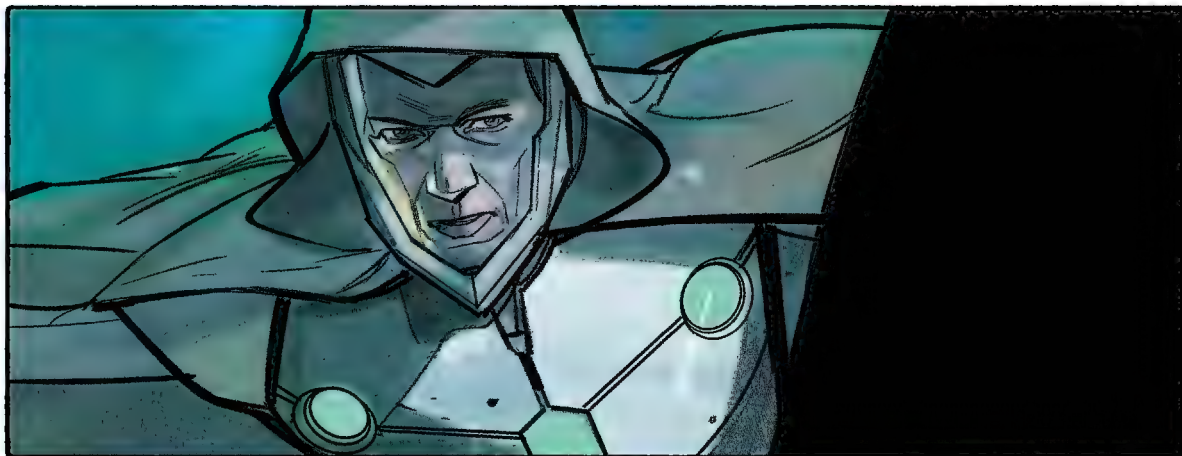
















HE RAN  
AWAY! DOOM RAN  
AWAY?!

RIGHT?

I JUST  
SAW THE DOCTOR  
DOOM 乱乱乱乱 THE  
乱乱乱乱 OUT.

I THINK  
SHOCKWAVE  
IS DEAD.



JUST A  
PUPE.

I THOUGHT HE WAS ONE OF  
THOSE ETERNALS OR INHUMANS  
WITH--WITH THE POWER  
OF--OF--

ALL  
HYPE.

BUT HOLD  
ON...

NOW I  
REALLY WANT TO  
KILL HIM.



VICTOR VON  
DOOM OWNED A  
COUNTRY.

YEAH,  
YEAH...

HE'S GOT  
MORE MONEY  
THAN GOD.

WE'RE  
LOOKING FOR  
THE BIG SCORE AND  
THE BIG SCORE JUST  
CAME LOOKING  
FOR US.

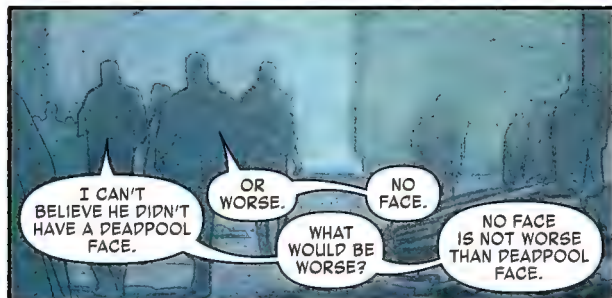
A  
SMALL COUNTRY'S  
WORTH OF A BIG  
SCORE.

THAT'S  
EXACTLY  
RIGHT. WE CAN  
ALL SPLIT UP A  
SMALL COUNTRY'S  
WORTH OF A  
FORTUNE.

BUT THE  
PLAN WAS WE KILL  
DOOM BECAUSE  
HE...



AFTER WE  
TAKE EVERYTHING  
FROM HIM.



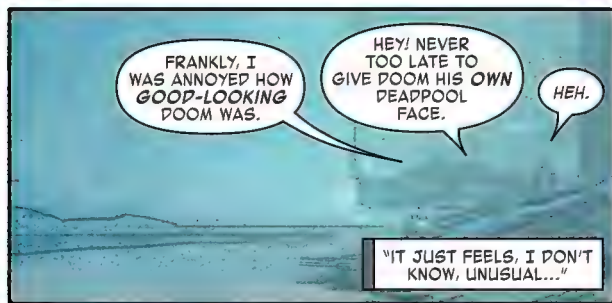
I CAN'T  
BELIEVE HE DIDN'T  
HAVE A DEADPOOL  
FACE.

OR  
WORSE.

NO  
FACE.

WHAT  
WOULD BE  
WORSE?

NO FACE  
IS NOT WORSE  
THAN DEADPOOL  
FACE.



FRANKLY, I  
WAS ANNOYED HOW  
GOOD-LOOKING  
DOOM WAS.

HEY! NEVER  
TOO LATE TO  
GIVE DOOM HIS OWN  
DEADPOOL  
FACE.

HEH.

"IT JUST FEELS, I DON'T  
KNOW, UNUSUAL..."



# STARK INDUSTRIES MAIN CAMPUS.

EXECUTIVE BOARDROOM.  
BOARD OF DIRECTORS EMERGENCY MEETING IS NOW IN SESSION.  
THE MINUTES HAVE BEEN GIVEN.

THIS IS  
UNUSUAL.

IT IS.

THIS HAS  
NEVER HAPPENED  
BEFORE.

BUT  
TONY STARK  
IS MISSING AND OUR  
COMPANY IS BEING RUN  
BY THREE WOMEN AND A  
COMPUTER PROGRAM, AND  
NO ONE IN THIS ROOM HIRED  
THEM, VETTED THEM OR  
HAS ANY ACCESS  
TO THEM.

WHATEVER  
TONY STARK WAS  
THINKING WHEN HE SET  
THIS CIRCUS INTO  
MOTION...

...IT WAS  
NOT IN THE  
BEST INTERESTS OF THE  
DAY-TO-DAY OPERATIONS  
OF THIS COMPANY OR  
OUR LIVELIHOODS.

SO WE'VE  
OFFICIALLY VOTED  
TONY OUT.

NOW THE  
NEW VOTE IS  
BEFORE THE  
BOARD.

I, ERIC LYNCH,  
OFFICIALLY OFFER TO  
TAKE THE REINS OF THE  
COMPANY AND SET US ON A  
COURSE TO PROFITABILITY  
FOR THE FIRST TIME SINCE  
THE AUGHTS.

PUT  
IT TO A  
VOTE.



LET'S END  
THIS MADNESS  
AND--

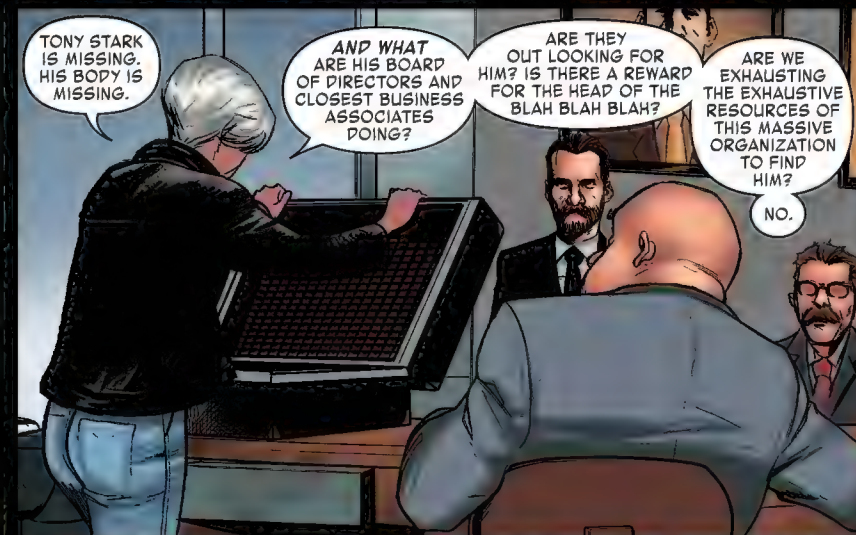
SO YOU  
DO KNOW MY BOY  
IS MISSING.

REALLY,  
AMANDA?



WHO  
EVEN LET  
YOU--

FRIDAY.



TONY STARK  
IS MISSING.  
HIS BODY IS  
MISSING.

AND WHAT  
ARE HIS BOARD  
OF DIRECTORS AND  
CLOSEST BUSINESS  
ASSOCIATES  
DOING?

ARE THEY  
OUT LOOKING FOR  
HIM? IS THERE A REWARD  
FOR THE HEAD OF THE  
BLAH BLAH BLAH?

ARE WE  
EXHAUSTING  
THE EXHAUSTIVE  
RESOURCES OF  
THIS MASSIVE  
ORGANIZATION  
TO FIND  
HIM?

NO.



YOU'RE  
DIVVYING  
UP HIS  
MONEY.



SO YOU  
WROTE A SONG  
ABOUT IT?

NO. SEE  
THIS?  
THAT'S  
KEITH MOON'S  
TOOTH.

IT IS  
STILL WEDGED  
IN THERE AFTER  
ALL THESE  
YEARS.



SEE THAT  
DENT? THAT WAS  
PAUL WELLER'S  
ARM.

HE WAS  
JUST GOING  
THROUGH MY PURSE  
BACKSTAGE AT  
BAND AID.

YOU ARE  
STEALING MY  
BOY'S ENTIRE  
WORLD.



OUCH!

KTAA

HAANNNG







"HE NEEDS HIS  
MOTHER."



TO BE CONTINUED...



# SOCK IT TO SHELL-HEAD!

Welcome back to the letters page, armor aficionados! Assistant Editor Alanna Smith here! For those of you jumping on for the first time to check out our LEGACY arc, this is usually the space I use to answer the emails you send to [MHEROES@MARVEL.COM](mailto:MHEROES@MARVEL.COM) with wit and wonderment--but this month, we have a special guest instead!

I want to introduce you to a real-life Riri Williams--Noelle Morgan! Noelle is a 17-year-old engineer and cosplayer who's creating her own Ironheart armor from scratch!



After her original Riri cosplay went viral, she decided to use her engineering skills to replace her store-bought armor pieces with homemade Ironheart armor! With the help of the internet's number one Cool Cosplay Dad, Corey Morgan, we were lucky enough to get to interview Noelle about her process and enthusiasm for engineering--check it out!

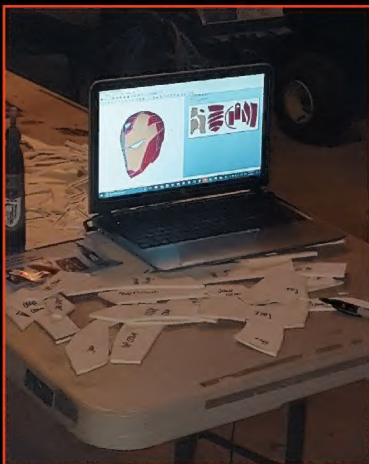
## Why did you decide to cosplay Riri?

When I first discovered that Marvel was developing an Iron-themed hero who looked like me, was my age and loved electronics--all just like me--I was ecstatic! I decided that I HAD to make a costume because we're just so much alike!

## What's your process for building the Ironheart armor?

I'm still figuring this part out, to be honest. I'm starting by using a program that turns 3-D models into pieces that you can print out on paper and fold into an actual object. I found the files online and am looking into

using some combination of papier-mâché, filler primer, epoxy resin and body filler to make the armor sturdy and smooth, and then I'll paint.



## When did you first become interested in engineering?

I have participated in competitive robotics teams since I was in the 5th grade and quickly fell in love. I'd always liked figuring things out, but robotics took things to a whole other level. It was creative and had so many possibilities! I learned that the type of work I was doing was called engineering and quickly decided that that was what I wanted to spend my time doing in the future!



## What's the coolest thing you ever built?

That's a tough question! It's almost like picking your favorite child, so it's hard to choose. I'm always fond of the robots my

current robotics team and I are building, but I'm also super proud of the clothes I make (especially the prom dress I made last year), the toys I make for my little sister and whatever micro-controller-based project I'm working on!



## Do you have any advice for people who want to get into engineering?

A lot of engineering is learning how things work and being able to apply that knowledge, so the first step is to learn about something that really interests you! Ask a whole bunch of questions, look things up and try to take apart and build things yourself. It always helps to find a group of people who are interested in similar things, so try to reach out if you can! Find a local Makerspace, Fab-Lab or robotics team, depending on your interests. As long as you're learning about something you care about, you're on the right track!





**NEXT ISSUE:  
INVINCIBLE IRON MAN #595**



**THE LEGACY OF TONY STARK!**